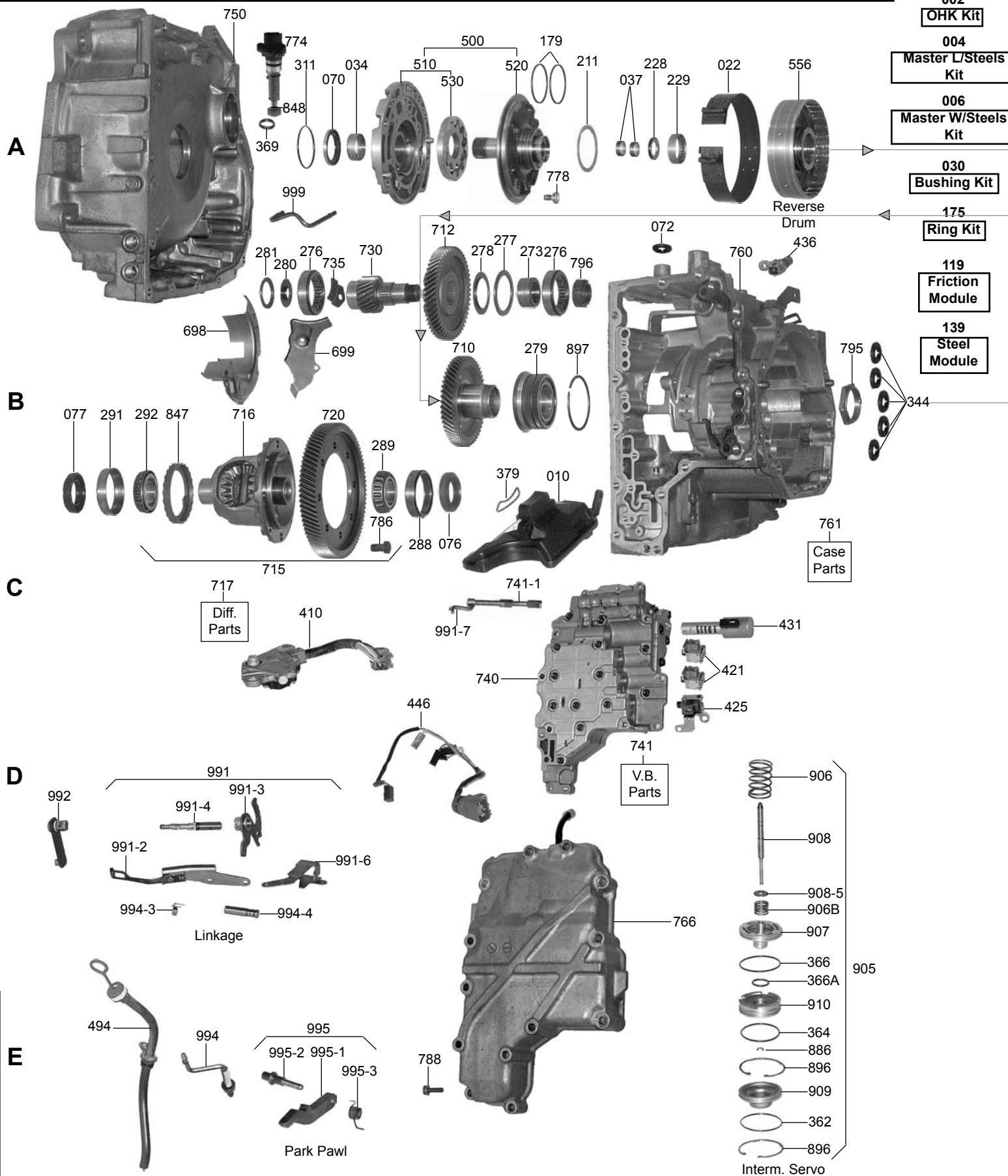
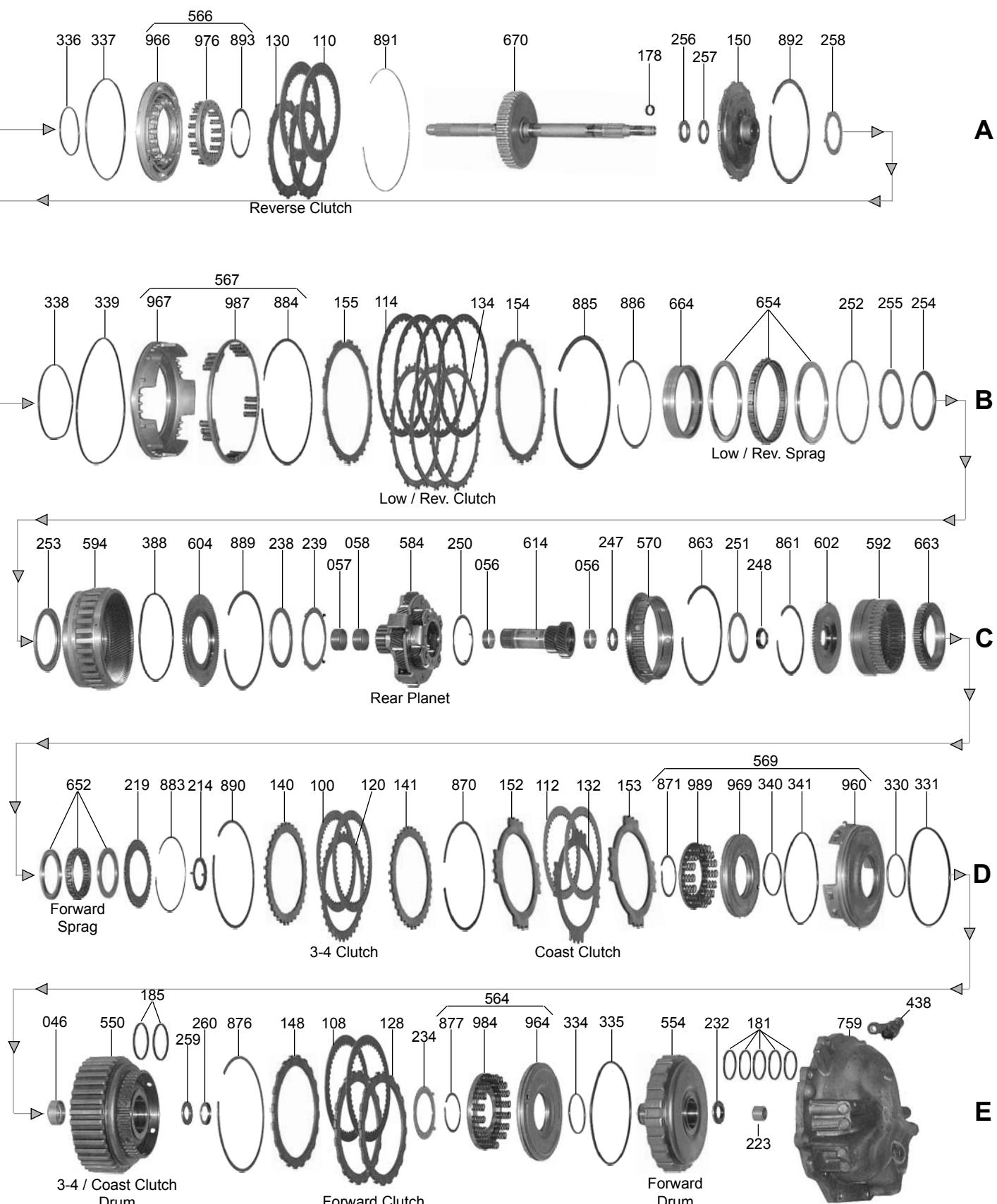


# 60-40LE / 42LE / 41SN

FWD 4 Speed





# 60-40LE / 42LE / 41SN

FWD 4 Speed

PART #	OVERHAUL KITS	QTY.	REFERENCE #
121002A	Overhaul Kit, 60-40LE/60-42LE/60-41SN 1995-Up	1	
PART #	MASTER L/STEEL KIT	QTY.	REFERENCE #
121004A	Master L/Steels Kit, 60-40LE/60-42LE/60-41SN 1995-Up	1	
PART #	MASTER W/STEEL KIT	QTY.	REFERENCE #
121006A	Master W/Steels Kit, 60-40LE/60-42LE/60-41SN 1995-Up	1	
PART #	FILTER	QTY.	REFERENCE #
121010A	Filter, 60-40LE/60-42LE/60-41SN 1995-Up	1	26445-60G10
PART #	BANDS	QTY.	REFERENCE #
121022A	Band, 60-40LE Intermediate (Flex) 1993-Up	1	26971-60G10
PART #	BUSHINGS	QTY.	REFERENCE #
121030	Bushing Kit, 60-40LE 1993-Up	1	
PART #	METAL CLAD SEALS	QTY.	REFERENCE #
121070A	Seal, 60-40LE/41SN/42LE Pump 1995-Up	1	
121076A	Seal, 60-40LE/41SN/42LE Axle (Case Side) 1995-Up (Also Fits The Bell Housing Side 1995-E97)	1	
121077A	Seal, 60-40LE/41SN/42LE Axle (Bell Housing Side) 1995-E97 (Use 121076A)	1	
121077AA	Seal, 60-40LE/41SN/42LE Axle (Bell Housing Side) L1997-Up	1	
PART #	FRICITION CLUTCH	QTY.	REFERENCE #
121100A	Friction, 60-40LE 3-4 Clutch (.067") (51 Teeth) (Also Forward Clutch)	2-4	90444669
121108A	Use 121100A	2	90444669
121110A	Friction, 60-40LE Reverse Clutch (.075") (42 Teeth) (5.257"OD)	2	90444546
121112A	Friction, 60-40LE Coast Clutch (.707") (44 Teeth)	2	90444685
89114A	Friction, 60-40LE Low / Reverse Clutch (.067") (33 Teeth) (6 .302"OD)	4	90348808
121119A	Friction Module, AW60-40LE 1995-Up	1	
PART #	STEEL CLUTCH	QTY.	REFERENCE #
121120A	Steel, 60-40LE 3-4 Clutch (.071") (36 Teeth)	1	90444885
121128A	Steel, 60-40LE Forward Clutch (.069") (20 Teeth)	2	
121130A	Steel, 60-40LE Reverse Clutch (.071") (15 Lugs) (4.092"ID)	2	90444686
121132A	Steel, 60-40LE Coast Clutch (.072") (16 Teeth)	1	90444863
121134A	Steel, 60-40LE Low / Reverse Clutch (.071") (15 Teeth)	3	90444973
121139A	Steel Module, AW60-40LE 1995-Up	1	
PART #	CLUTCH PRESSURE PLATES	QTY.	REFERENCE #
121140AB	Pressure Plate, 60-40LE 3-4 Clutch (Top) (.142") (36 Teeth) Also Fits 3-4 Clutch Bottom	1-2	
121140AC	Pressure Plate, 60-40LE 3-4 Clutch (Top) (.150") (36 Teeth) Also Fits 3-4 Clutch Bottom	1-2	
121148AB	Pressure Plate, 60-40LE Forward Clutch (Top) (.142")	1	
121148AC	Pressure Plate, AW60-40LE Forward Clutch (top) (.150") (20 Teeth)	1	
121150A	Pressure Plate, 60-40LE Reverse Clutch With Splined Hub (15 Lugs) (.160" Thick At Edge)	1	
121152AB	Pressure Plate, 60-40LE Coast Clutch (Top) (.126") (16 Teeth) Also Fits Coast Clutch Bottom	1-2	
121152AE	Pressure Plate, 60-40LE Coast Clutch (Top) (.155") (16 Teeth) Also Fits Coast Clutch Bottom	1-2	
121155A	Pressure Plate, 60-40LE Low / Reverse Clutch (Top) (.42") (15 Teeth) Also Fits Low / Reverse Clutch Bottom	1-2	
PART #	OIL SEALING RINGS	QTY.	REFERENCE #
121175	Ring Kit, 60-40LE	1	

PART #	WASHERS & BEARINGS	QTY.	REFERENCE #
121211A.....Washer, 60-40LE Stator To Reverse Clutch Drum (.060") Plastic (1 Tab) .....	1 .....		
121214A.....Washer, 60-40LE Rear Ring Gear Hub To 3-4 Coast Clutch Drum (4 Tab) Plastic.....	1 .....		
121219A.....Race, 60-40LE Forward Sprag (40 Teeth) (.2460"ID) (.117" Thick) .....	1 .....		
121223A.....Caged Bearing, 60-40LE Rear Cover (BKM131715J) .....	1 .....		
121228A.....Bearing W/Races, 60-40LE Stator To Reverse Clutch Hub Input Shaft.....	1 .....	24171-60G10	
121229A.....Caged Bearing, 60-40LE Stator To Reverse Drum (1.770"OD) (.468" Wide) .....	1 .....	24733-60G10	
121232A.....Bearing W/Races, 60-40LE Forward Clutch Drum To Rear Cover (1.231"OD) (.639"ID) ..... (.140" Thick) .....	1 .....		
121234A.....Washer, 60-40LE Forward Clutch Drum To 3-4 Coast Clutch Drum (4 Tab) Plastic .....	1 .....		
121238A.....Bearing W/Race, 60-40LE Planet To Front Ring Gear Hub (3.276"OD) .....	1 .....	24912-60G10	
121239A.....Race, 60-40LE Planet To Front Ring Gear Hub (4 Tab).....	1 .....	24913-60G10	
121247A.....Bearing W/Race, 60-40LE Sun Gear To Rear Ring Gear Hub (1.270"OD) (.745"ID) ..... Also Fits Forward Drum To Rear Ring Gear Hub .....	1-2 .....	24935-60G10	
121248A.....Race, 60-40LE Sun Gear To Rear Ring Gear Hub .....	1 .....	24955-60G10	
121250A.....Race, 60-40LE Planet To Rear Ring Gear Hub (4 Tab) .....	1 .....	24916-60G10	
121251A.....Bearing W/Race, 60-40LE Planet To Rear Ring Gear Hub.....	1 .....	24915-60G10	
121252A.....Race, 60-40LE Sprag To Front Ring Gear (Plastic) (.058" Thick).....	1 .....		
121253A.....Bearing W/Race, 60-40LE Low / Reverse Inner Race To Front Planet (2.550"ID) .....	1 .....		
121254A.....Race, 60-40LE Low / Reverse Sprag Inner Race Spacer Bearing (2.690"ID).....	1 .....		
121255A.....Spacer, 60-40LE Low / Reverse Inner Race To Bearing Race (.078").....	1 .....		
121256A.....Bearing W/Race, 60-40LE Input Shaft To Reverse Clutch Pressure Plate (1.225"OD) ..... (.738"ID) (.110" Thick) .....	1 .....		
121257A.....Race, 60-40LE Input Shaft To Reverse Clutch Pressure Plate (.079") (1.310"OD) .....	1 .....		
121258A.....Washer, 60-40LE Reverse Clutch Pressure Plate To Drive (.056" Thick) (4 Tabs) .....	1 .....		
121259A.....Use 121247A.....	1 .....		
121260A.....Race, 60-40LE Forward Drum To Rear Ring Gear Hub .....	1 .....		
121273A.....Inner Race, 60-40LE Pinion Shaft To Roller Bearing (06NU0716/20 KOYO) .....	1 .....		
121276A.....Roller Bearing, 60-40LE Pinion Shaft To Bell Housing (Cast # RNU090716-1) Also Fits ..... Pinion Shaft To Case.....	1-2 .....	24193-60G10	
121277A.....Bearing W/Race, 60-40LE Driven Transfer Gear To Case.....	1 .....	24186-60G10	
121278A.....Race, 60-40LE Driven Transfer Gear To Case .....	1 .....	24187-60G10	
121279A.....Ball Bearing, 60-40LE Drive Transfer Gear Support (2 Rolls Of Ball Bearings) ..... (FBD49-1 G NSK) .....	1 .....		
121280A.....Race, 60-40LE Pinion Shaft To Bell Housing .....	1 .....	24189-60G10	
121281A.....Bearing W/Race, 60-40LE Pinion Shaft To Bell Housing .....	1 .....	24188-60G10	
121288A.....Cup Race, 60-40LE Differential Housing To Bell (Cast # TR080702J) Also Fits ..... Differential Housing To Case # 291).....	1-2 .....		
121289A.....Cone Bearing, 60-40LE Differential Housing To Bell Housing (Cast # TRO80702J) ..... Also Fits Differential Housing To Case #292).....	1-2 .....		
121291A.....Use 121288A.....	1 .....		
121292A.....Use 121289A.....	1 .....		

PART #	ELECTRICAL COMPONENTS	QTY.	REFERENCE #
121410A.....Switch, 60-40LE Neutral Safety (Tag # 60A030) (Tag #60A050) and 9 Blade Connector .....	1 .....	37720-60G11	
121421A.....Solenoid, 60-40LE Shift .....	2 .....	26426-60G11	
121425A.....Solenoid, 60-40LE Lock-Up .....	1 .....		
121431A.....Solenoid, 60-40LE Duty .....	1 .....	26427-60G10	
121436A.....Sensor, 60-40LE Output Speed (Reads Off The Pinion Nut) (Grey).....	1 .....	26141-60G10	
121438A.....Sensor, 60-40LE Turbine Shaft (Reads Off The Forward Drum) (Black).....	1 .....	26143-60G10	
121445A.....Wire Harness, 60-40LE External.....	1 .....		
121446A.....Wire Harness, 60-40LE Internal (7 Prong Case Connector) With 5 2-Prong Connectors .....	1 .....		

PART #	MISC. COMPONENTS	QTY.	REFERENCE #
121492A.....Drain Plug, 60-40LE (Allen Head).....	1 .....		
121494A.....Tube, 60-40LE Filler Tube With Dipstick .....	1 .....		

PART #	HARD PARTS	QTY.	REFERENCE #
121500A.....Complete Pump, 60-40LE (Cast Letter "C").....	1 .....		
121510A.....Pump Body, 60-40LE With Gears (Cast Letter "C") .....	1 .....		
121520A.....Stator, 60-40LE (Cast Letter "C") .....	1 .....	22820-60G10	
121530A.....Pump Gear Set, 60-40LE (.373" Thick).....	1 .....		
121550A.....Drum, 60-40LE 3-4 Coast Clutch .....	1 .....		
121554A.....Drum, 60-40LE Forward Clutch (2 Clutch) (20 Teeth Steels).....	1 .....		
121556A.....Drum, 60-40LE Reverse Clutch (2 Clutch).....	1 .....		
121564A.....Piston Kit, 60-40LE Forward Clutch .....	1 .....		

# 60-40LE / 42LE / 41SN

FWD 4 Speed

PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
121566A	Piston Kit, 60-40LE Reverse Clutch (For 2 Clutch Drum) (20 Spring Pockets) (18 Spring Retainer) (.031" Thick Snap Ring).....	.1	
121567A	Piston Kit, 60-40LE Low / Reverse Clutch (Cast # 3B) Piston 1.265" Thick x 6 1/8" OD (Retainer Is Same OD).....	.1	
121569A	Piston Kit, 60-40LE 3-4 Coast Clutch (16 Springs) (8 Lug Piston) (2.150"ID).....	.1	
121570A	Hub, 60-40LE 3-4 Clutch Hub .....	.1	
121584A	Planet, 60-40LE (Uses A 26 Teeth / 35 Teeth Sun Gear).....	.1	24910-60G10
121592A	Ring Gear, 60-40LE Rear & Coast Clutch Hub .....	.1	
121594A	Ring Gear, 60-40LE Front & Low/Reverse Clutch Hub (33 Outer Teeth) (2.270" Thick).....	.1	
121602A	Hub, 60-40LE Rear Ring Gear (.833"ID) (4 Holes).....	.1	
121604A	Hub, 60-40LE Front Ring Gear (98 Teeth) (2.615"ID).....	.1	
121614A	Sun Gear, 60-40LE (26 Teeth / 35 Teeth).....	.1	24931-60G10
PART #	SPRAGS & ONE WAY CLUTCHES	QTY.	REFERENCE #
121652A	Sprag, 60-40LE Forward With Brass Races (22 Lugs) (.434" Thick).....	.1	26672-60GT0
121654A	Sprag, 60-40LE Low / Reverse With Brass Races (24 Lugs) (.450" Thick).....	.1	
PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
121663A	Outer Race, 60-40LE Forward Sprag (.573" Thick) (2.663"ID) (44 Teeth).....	.1	
121664A	Inner Race, 60-40LE Low / Reverse Sprag (.670" Thick) (3.835"OD) .....	.1	
121670A	Shaft, 60-40LE Input With Reverse Clutch Hub (16 Converter Splines / 16 Rear Splines) 12 1/2" Long (44 Teeth) Clutch Hub.....	.1	
121698A	Oil Baffle, 60-40LE Differential To Bell Housing (3 Bolt Tin).....	.1	
121699A	Oil Baffle, 60-40LE Differential To Case (3 Bolt Tin) .....	.1	
121710A	Gear, 60-40LE Drive Transfer (53 Teeth) .....	.1	24510-60G11
121712A	Gear, 60-40LE Driven Transfer (54 Teeth) Fits 121720A Drive Gear (With 12 Park Lugs).....	.1	
121716A	Differential Housing, 60-40LE With Spider Gears (.980"ID Axle Hole) .....	.1	
121720A	Ring Gear, 60-40LE Differential (87 Teeth / 3 Groove) Fits 121730A Pinion .....	.1	
121730A	Pinion, 60-40LE Shaft (23 Teeth / 3 Groove) Fits 121720A Ring Gear .....	.1	
121735A	Oil Baffle, 60-40LE Pinion Shaft To Bell (1 Bolt) .....	.1	
121740A	Valve Body, 60-40LE (4 Solenoid Type).....	.1	26500-65G30
121750A	Bell Housing, 60-40LE (Cast # 60A080) .....	.1	
121759A	Rear Cover, 60-40LE (Cast # 35143-60A010) (10 Bolt ) Aluminum.....	.1	24731-60G10
121760A	Case, 60-40LE (Pink Tag With # 60-42LE) .....	.1	24710-60G12
121766A	Pan, 60-40LE Side (Aluminum) Cast # 35151-60A050 (13 Bolt) .....	.1	24751-60G11
121774A	Speed-O Housing, 60-40LE (With 20 Teeth Driven Gear) With 2 Prong Connector .....	.1	
121778AK	Bolt Set, 60-40LE Holds Stator To Body (8 Pieces) .....	.1	
121786AK	Bolt Set, 60-40LE Differential Ring Gear With Lock Tabs (8 Per Set) .....	.1	
121795A	Nut, 60-40LE Hold Drive Transfer Gear To Bearing Support (2.158"OD At Flats) .....	.1	
121796A	Nut, 60-40LE Pinion Shaft Roller Bearing (12 Teeth Rotor) Right Hand Threads.....	.1	
121847A	Gear, 60-40LE Speed-O (23 Teeth) Plastic.....	.1	
121861A	Snap Ring, 60-40LE Holds Rear Ring Gear To Hub .....	.1	
121863A	Use 89889A.....	.1	
121870A	Use 121890A.....	.1	
121871A	Snap Ring, 60-40LE Coast Clutch Retainer (.040" Thick) (2.210"OD) .....	.1	
121876A	Snap Ring, 60-40LE Holds Forward Clutch Pressure Plate In Drum.....	.1	
121877A	Snap Ring, 60-40LE Forward Retainer (.040" Thick) (2.135"OD) .....	.1	
121883A	Snap Ring, 60-40LE Holds Forward Sprag In Rear Ring Gear.....	.1	
89884A	Snap Ring, 60-40LE Low/Reverse Retainer (6 5/8"OD) (.080" Thick) .....	.1	
121885A	Snap Ring, 60-40LE Holds Low / Reverse Clutch Top Pressure Plate (.063") .....	.1	
121886A	Snap Ring, 60-40LE Holds Low / Reverse Sprag In Front Ring Gear (.039" Thick) (4 13/16"OD) .....	.1	
89889A	Snap Ring, 60-40LE 3-4 Clutch Hub To Front Ring Gear (Also Fits Front Hub To Front Ring Gear) .....	1-2	
121890A	Snap Ring, 60-40LE Holds 3-4 Clutch Pressure Plate In Drum (Also Holds Coast Clutch Pressure Plate In Drum) .....	1-2	
121891A	Snap Ring, 60-40LE Reverse Clutch Pressure Plate (Bottom) (.047" Thick) .....	.1	
121892A	Snap Ring, 60-40LE Reverse Clutch Pressure Plate (Top) (.063") (5 5/8"OD) .....	.1	
121893A	Snap Ring, 60-40LE Reverse Clutch Retainer (2.615"OD) (.031" Thick) .....	.1	
121897A	Snap Ring, 60-40LE Holds Drive Gear In Case (3.260"OD) (.078" Thick) Waved.....	.1	
121905A	Servo Assembly, 60-40LE Intermediate .....	.1	
121991A	Linkage, 60-40LE Internal .....	.1	
121992A	Shift Lever, 60-40LE External .....	.1	
121994A	Park Pawl Actuator, 60-40LE .....	.1	25920-60G10
121995A	Park Pawl Assembly, 60-40LE .....	.1	
121999A	Oil Tube Set, 60-40LE .....	.1	

FWD 4 Speed

**60-40LE / 42LE / 41SN**

---

AISIN WARNER